

Certificate

Meeting quality requirements for welding according to the standard
PN-EN ISO 3834-2:2021-09

The Product Certifying Body TÜV NORD Polska Sp. z o.o. accredited by the Polish Centre for Accreditation (No. AC 103) certifies that the requirements of the above standard are met for the company:

„Firma TARAPATA” Sp. z o.o.
ul. Wojska Polskiego 3
39-300 Mielec
Polska

The company has the technical equipment, qualified personnel and welding technologies to ensure proper production and control of welded products.

The scope of the certification is defined in the annex to this certificate.

Certificate No. TNP-3834-0234-2024

The certificate is valid until: 26.09.2027

Katowice, 27.09.2024

Certifier
Zbigniew Grzybacz

TÜV NORD Polska Sp. z o.o.
Ul. Mickiewicza 29,
40-085 Katowice
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AC 103

Product Certification Body
accredited by PCA, No. AC 103

TÜVNORDGROUP

Annex

to certificate no. TNP-3834-0234-2024

PN-EN ISO 3834-2:2021-09

Manufacturer: „Firma TARAPATA” Sp. z o.o., ul. Wojska Polskiego 3, 39-300 Mielec, Polska
 Manufacturing site: „Firma TARAPATA” Sp. z o.o., ul. COP-u 15, 39-300 Mielec, Polska
 Date of issue: 27.09.2024

1. Scope of certification

Processes related to welding of metallic materials according to PN-EN ISO 3834-2:2021-09 standard in the field of steel structures elements and elements of machines and devices.

2. Material groups (according to ISO/TR 15608:2017)

1.1, 1.2 $R_{eH} \leq 355$ [MPa]; 1.1+2.1; 1.1+2.2; 1.2+2.1; 1.2+2.2, 1+1, 2+1; 2+2 * $R_{eH} \leq 500$ [MPa]

3. Welding processes and related material groups

Welding processes (acc. to PN-EN ISO 4063:2023-10) with degree of mechanization (manual, partly mechanized, mechanized, automatic, robotic)

Material groups (acc. to ISO/TR 15608:2017)

135, MAG welding with solid wire electrode; partly-mechanized

1.1, 1.2 $R_{eH} \leq 355$ [MPa] 1.1+2.1; 1.1+2.2; 1.2+2.1; 1.2+2.2, 1+1, 2+1; 2+2 * $R_{eH} \leq 500$ [MPa]

135, MAG Metal active gas welding, fully robotic

1.1, 1.2 $R_{eH} \leq 355$ [MPa]

* - 2-2 WPQR to be used in agreement with the client

4. Responsible welding coordinators

Name	Qualification	Scope of competence and level of qualifications*
Waldemar Żmuda	IWE	Responsible welding coordinator IWE (C)

* The level of knowledge complies with PN-EN ISO 14731:2019-05 B, S or C