

# CERTIFICATE

No. TNP-3834-0151-2021

**TÜV NORD Polska Sp. z o.o.**

certifies that the company

**„Firma Tarapata” Sp. z o.o.  
39-300 Mielec  
ul. Wojska Polskiego 3**

meets the quality requirements for fusion welding in accordance with the standard

**PN-EN ISO 3834-2:2007**

The company is using a technical equipment, qualified personnel and procedures for joining processes for manufacturing and testing of welded products

The scope of certification has been detailed in the annex for this certificate.

This certificate is valid until **27.09.2024**

Katowice, 28.09.2021



Certification Body

  
**Zbigniew Grzybacz**  
Certifier  
TÜV NORD Polska Sp. z o.o.

## Annex to the certificate No. TNP-3834-0151-2021

Manufacturer: „Firma Tarapata” Sp. z o.o., 39-300 Mielec, ul. Wojska Polskiego 3  
 Manufact. sites: „Firma Tarapata” Sp. z o.o., 39-300 Mielec, ul. COP-u 15  
 Date of issue: 28.09.2021

### 1. The scope of certification

Processes related to welding of metallic materials according to PN-EN ISO 3834-2: 2007 standard in the field of steel structures elements and elements of machines and devices.

### 2. Material groups (acc. to ISO/TR 15608:2017)

1.1; 1.2; 1.1+2.1; 1.1+2.2; 1.2+2.1; 1.2+2.2

### 3. Welding processes and related material groups

Welding processes (acc. to PN-EN ISO 4063:2011) with grade of mechanization	Material groups (acc. to ISO/TR 15608:2017)
135 MAG Metal active gas welding, partly-mechanized	1.1; 1.2; 1.1+2.1; 1.1+2.2; 1.2+2.1; 1.2+2.2 $R_{eH} \leq 500\text{MPa}$
135 MAG Metal active gas welding, fully robotic	1.1; 1.2

### 4. Responsible welding coordinators

Name	Qualification	Scope of competence and level*
Żmuda Waldemar	IWE	C

\* The level of knowledge complies with PN-EN ISO 14731:2019-05 B, S or C

